What is claimed is:

1. A brushless motor formed with full-pitch windings in three phases, said motor comprising a rotor and a stator, the stator comprising a stator core having a yoke, teeth, and slots each formed between a pair of adjacent teeth, the teeth being three times in number of poles of the rotor, wherein

coils of each phases are inserted in the slots in a one coil per one slot manner, the coils having coil ends shaped in an axial direction of the stator.

- 2. The brushless motor according to claim 1, wherein the coil ends of each phases are arranged at an end surface of the stator core in such a manner that: the first coil is arranged outside the second and third coils, in a place where the second and third coils are inserted in a pair of slots adjacent to each other; the second coil is arranged from inside of the first coil to outside of the third coil, in a place where the first and third coils are inserted in another pair of slots adjacent to each other; and the third coil is arranged inside the first and second coils, in a place where the first and second coils are inserted in still another pair of slots adjacent to each other.
- 3. The brushless motor according to claim 1 or 2, wherein the coils are formed by full-pitch winding.
- 4. The brushless motor according to claim 1 or 2, wherein the rotor has six poles and the stator has eighteen slots.

- 5. The brushless motor according claim 3, wherein the rotor has six poles and the stator has eighteen slots.
- 6. The brushless motor according to claim 1 or 2, wherein the motor is driven by sinusoidal wave driving.
- 7. The brushless motor according to claim 3, wherein the motor is driven by sinusoidal wave driving.
- 8. The brushless motor according to claim 4, wherein the motor is driven by sinusoidal wave driving.
- 9. A machine including the brushless motor according to claim 1 or 2.
- 10. A machine including the brushless motor according to claim 3.
- 11. A machine including the brushless motor according to claim 4.
- 12. A machine including the brushless motor according to claim 5.
- 13. An hermetic compressor including the brushless motor according to claim 1 or 2.
- 14. An hermetic compressor including the brushless motor according to claim 3.

- 15. An hermetic compressor including the brushless motor according to claim 4.
- 16. An hermetic compressor including the brushless motor according to claim 6.
- 17. The hermetic compressor according to claim 13, wherein a refrigerant used in the hermetic compressor is R134a.
- 18. The hermetic compressor according to claim 13, wherein the coils of the brushless motor are formed by full-pitch winding and a refrigerant used in the hermetic compressor is R134a.
- 19. The hermetic compressor according to claim 13, wherein the coils of the brushless motor are formed by full-pitch winding.
- 20. A machine including the hermetic compressor according to claim 13.
- 21. A machine including the hermetic compressor according to claim 17.
- 22. The machine according to claim 21, wherein the coils of the brushless motor are formed by full-pitch winding